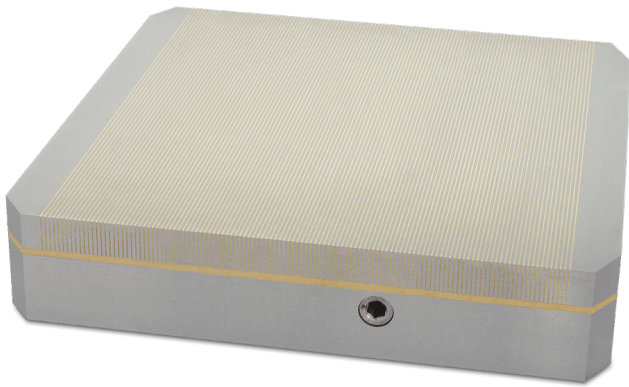


Overview

PMNM 2828-40

Permanent Magnetic Paletts

Product number PMNM Permanent Magnetpalette.3



Description

PMNM type permanent magnetic chucks are high precision plates for clamping small and thin parts for precision grinding and EDM. The low magnetic field height prevents magnetization of the machining tools. The clamping plate is activated by a removable hexagonal switch lever.

Construction:

- Neodymium magnet system, steel base body,
- cross pole pitch 1.4 + 0.5 mm
- Nominal holding force approx. 100 N/cm²
- Magnetic field height approx. 5 mm
- Pole plate wear 6 mm

Recommendation:

High-precision plate for grinding work and for eroding

Product information

Corner chamfer (mm):	10 x 45°
Dimension height (mm):	40
Dimension length (mm):	280
Dimension width (mm):	280
Pole pitch (mm):	Querpol 1,4 + 0,5
Weight (kg):	25