

Overview

SPM

Magnetic Clamping Blocks

Product number 2301 01



Description

SPM magnetic clamping blocks have 4 clamping sides and can be switched via the rotary toggle on the front. They can be used universally for surface grinding, angular grinding, jig grinding, eroding, measuring, etc. Due to the fine 2+2mm pole pitch, the thinnest parts (from 0.5mm) can be clamped safely. There are four M5 threads on the back for attaching stops. Due to the low magnetic field height of only 2mm and the completely hermetic sealing, SPM clamping blocks are particularly recommended for use in wire and die-sinking EDM. SPM clamping blocks are also available in stainless chrome steel design.

Product information

Clamping surfaces:	4
Dimension height (mm):	64
Dimension length (mm):	175
Dimension width (mm):	64
Nominal holding force (N / cm²):	80
Pole pitch (mm):	2 + 2
Weight (kg):	3,2